



Assembly Instructions

Orka Rectangular Casual Dining Set

**(Product Codes: 65250062, 65206062,
65207062 & 65208062)**

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Please follow these simple steps to build your furniture. We also have a very useful video available online to assist with the assembly, please visit www.hartmanuk.com

TOP TIPS

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- Aluminium is a soft metal and over tightening may strip the thread or break the part, please loosely assembly your furniture before tightening to secure.
- Please **do not** use power tools, only use the tools provided in the bolt pack.
- Please allow 1 hour for assembly.
- This furniture can be assembled with **1** person; however, you may need someone to assist you when turning the furniture over into position.



Assembly Instructions

Orka Rectangular Corner Seating Unit

(65250062)

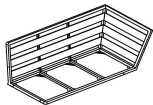
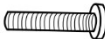
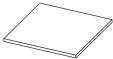
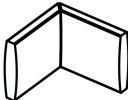
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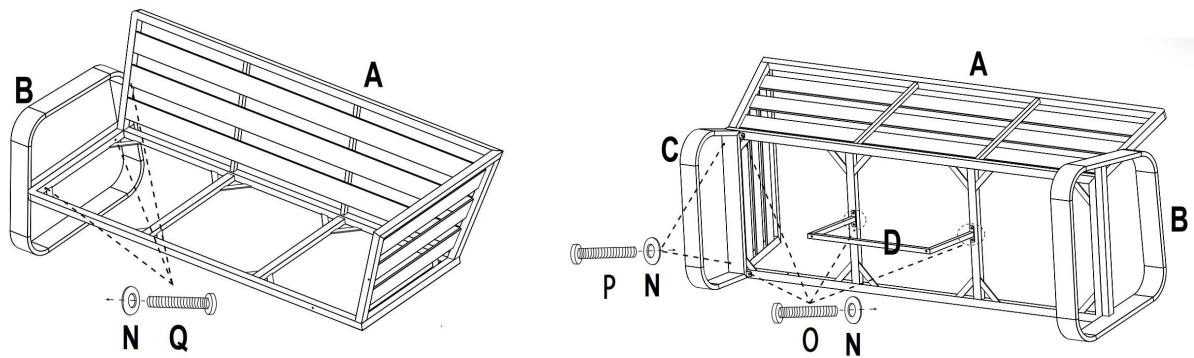
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PARTS LIST - LEFT HAND CORNER

Components					Fixings				
Parts List	Parts Picture	Description	Qty	Part No.	Parts List	Parts Picture	Description	Qty	Part No.
A		Seat Frame 1	1	65250062A	N		M6x16 Washer	11	1061162
B		Armrest 1	1	65250062B	O		M6x20 Bolt	6	1091162
C		Leg 1	1	65250062C	P		M6x35 Bolt	2	1111162
D		Centre Leg	1	65250062D	Q		M6x50 Bolt	3	1012162
E		Seat Panel	3	65250062E	R		Bolt Cap	11	1061163
F		Seat Cushion	3	65250062F	S		M6 Allen Key	1	1010162
G		Back Cushion	2	65250062G	I		Footpad	4	2SIF002
H		Corner Back Cushion	1	65250062H	J		Adjustable Footpad	2	2SIF009

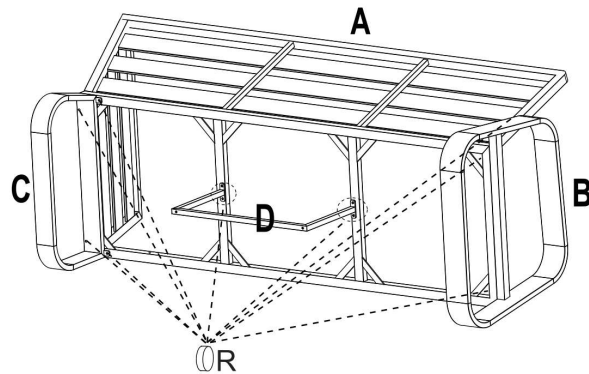
STEP 1 - 4: FRAME ASSEMBLY



STEP 1: Attach armrest 1 (B) to the seat frame 1 (A) using the M6x50 Bolt (Q) and washer (N)

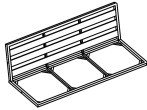
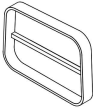
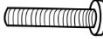
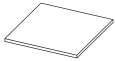
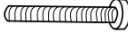
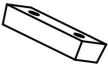
STEP 2: Attach the leg 1 (C) to the seat frame 1 (A) using the M6x20 bolt (O) and M6x35 bolt (P) and washer (N)

STEP 3: Attach the centre leg (D) to the seat frame 1(A) using the M6x20 bolt (O) and washer (N)

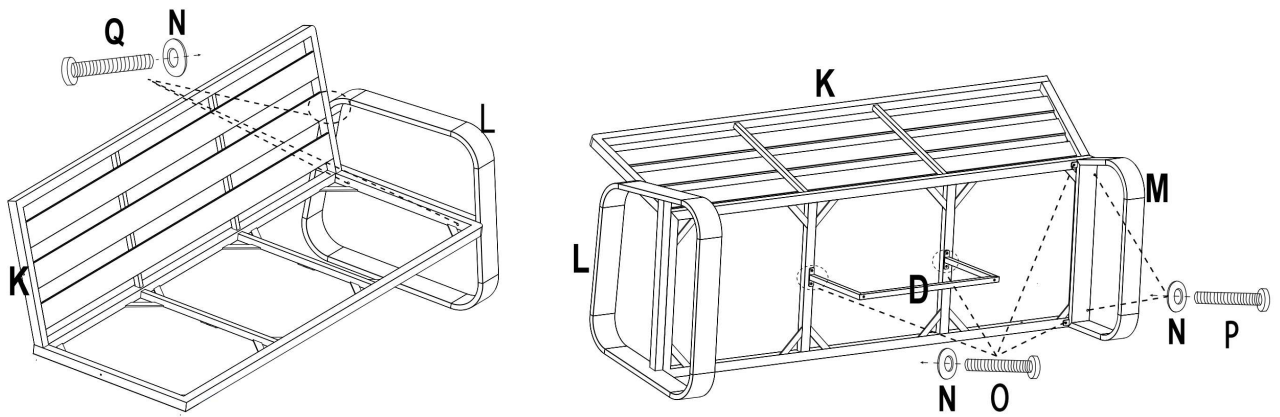


STEP 4: Tighten all the bolts on the left sofa and cover with the bolt cap (R) and turn the sofa over.

PARTS LIST - RIGHT HAND CORNER

Components					Fixings				
Parts List	Parts Picture	Description	Qty	Part No.	Parts List	Parts Picture	Description	Qty	Part No.
K		Seat Frame 2	1	65250062K	N		M6x16 Washer	14	1061162
L		Armrest 2	1	65250062L	O		M6x20 Bolt	6	1091162
M		Leg 2	1	65250062M	P		M6x35 Bolt	2	1111162
D		Centre Leg	1	65250062D	Q		M6x50 Bolt	4	1012162
E		Seat Panel	3	65250062E	R		Bolt Cap	13	1061163
F		Seat Cushion	3	65250062F	S		M6 Allen Key	1	1010162
G		Back Cushion	3	65250062G	T		M6x80 Bolt	1	1811162
I		Footpad	4	2SIF002	U		M6 Nut	1	1121162
J		Adjustable Footpad	2	2SIF009	V		M6 / M8 Hex Wrench	1	2100049
					W		M6 Nut Cap	1	1081162

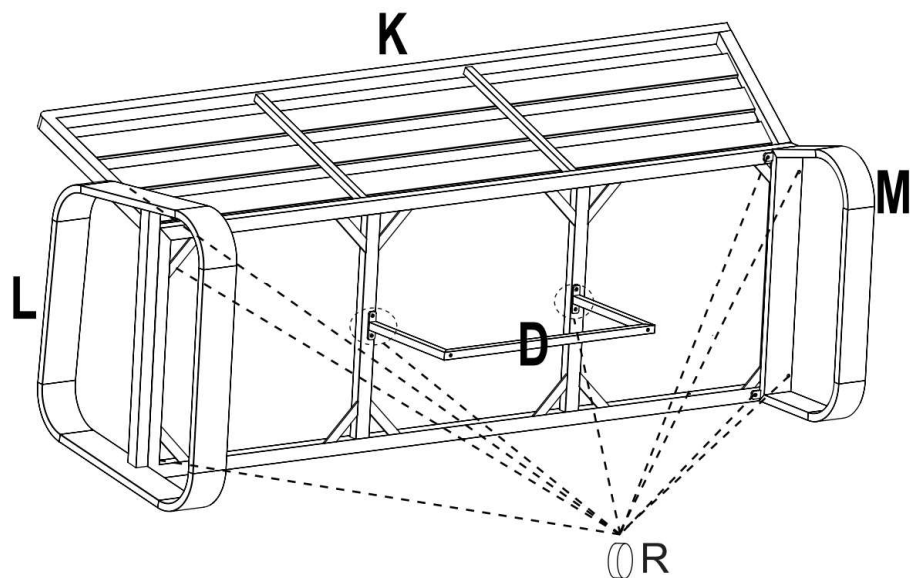
STEP 5 - 8: FRAME ASSEMBLY



STEP 5: Attach armrest 2 (L) to the seat frame 2 (K) using the M6x50 bolt (Q) and washer (N)

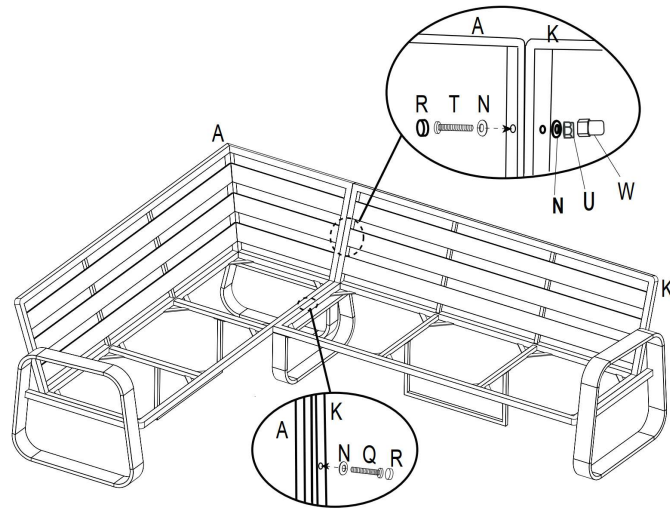
STEP 6: Attach the leg 2 (M) to the seat frame 2 (K) using the M6x20 bolt (O) and M6x35 bolt (P) and washer (N)

STEP 7: Attach the centre leg (D) to the seat frame 2 (K) using the M6x20 bolt (O) and washer (N)

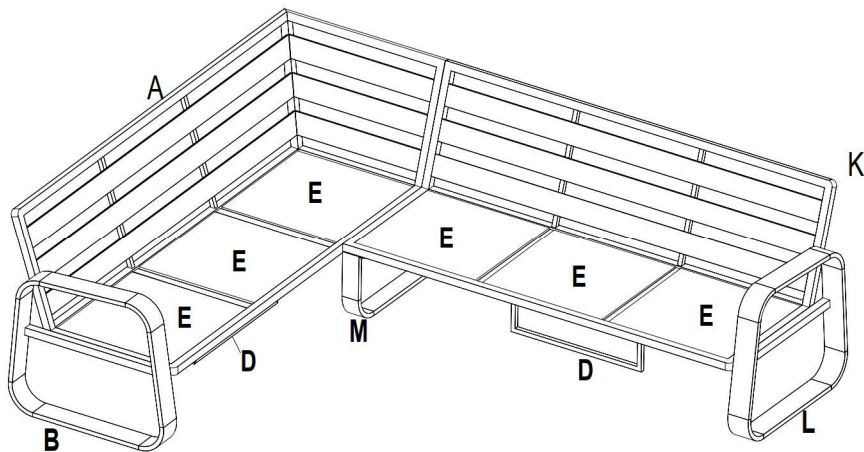


STEP 8: Tighten all the bolts on the right sofa and cover with the bolt caps (R) and turn the sofa over.

STEP 9 - 10: FINISH CORNER SOFA UNIT



STEP 9: Attach the right side and left side sofa. Secure the back rest, using M6x80 bolt (T), washer (N) and nut (U) with the hex wrench (V), tighten and finish with the bolt caps (R) and the nut caps (W). Secure the seat, using the M6x50 bolt (Q), washer (N), tighten with the Allen key (S) and finish with the bolt caps (R)



STEP 10: Place the Seat panel (E), the Seat cushion (F), the Corner back cushion (H) and the back cushion (G) onto the sofa



Assembly Instructions

Orka Casual Chair

(65206062)

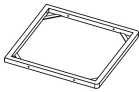
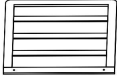
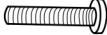
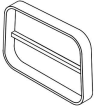
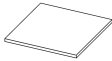
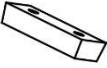
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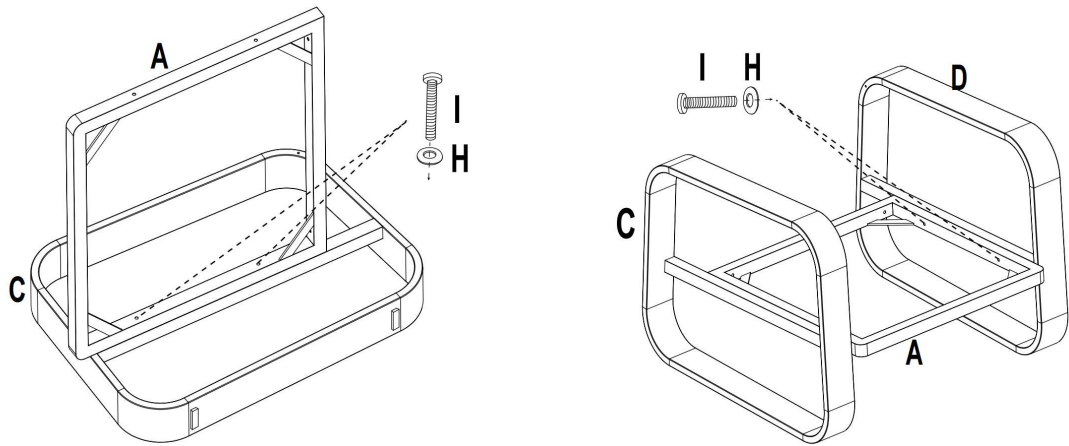
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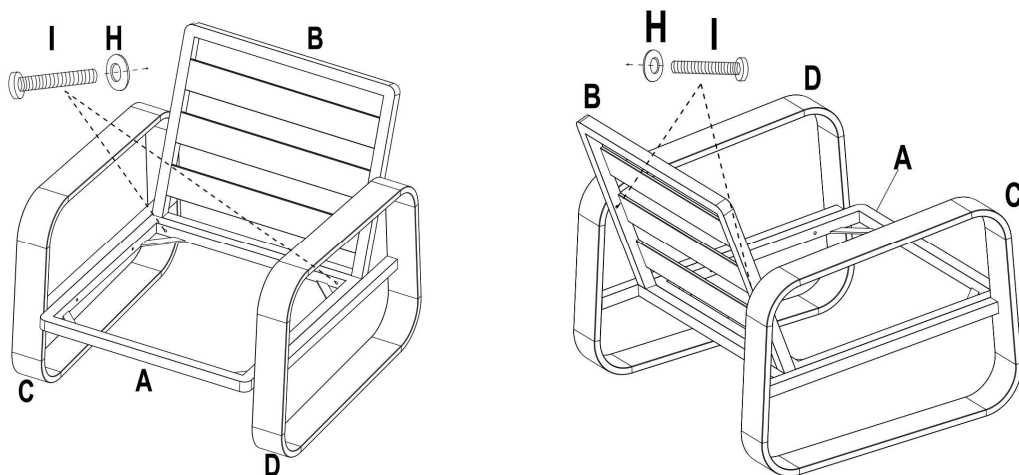
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Parts List	Parts Picture	Description	Qty	Part No.	Parts List	Parts Picture	Description	Qty	Part No.
A		Seat Frame	1	65206062A	H		Washer M6x16	8	1061162
B		Back Rest	1	65206062B	I		M6x50 Bolt	8	1061262
C		Armrest 1	1	65206062C	J		Plastic Bolt Cap	8	1061163
D		Armrest 1	1	65206062D	K		M6 Allen Key	1	1010162
E		Seat Panel (54x52cm)	1	65206062E	L		Footpad	4	2SIF002
F		Back Cushion	1	65206062F					
G		Seat Cushion	1	65206062G					

STEP 1 & 2: ARMREST ASSEMBLY

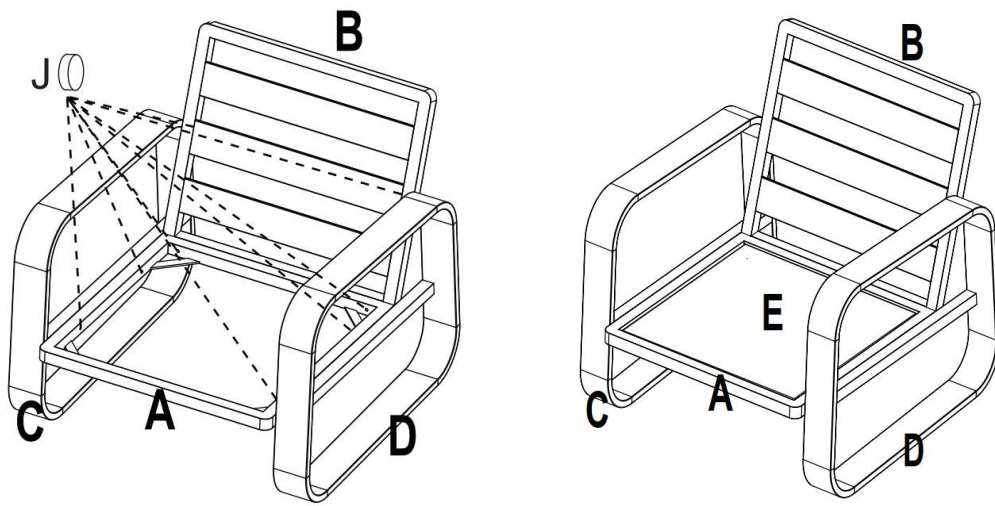


STEP 1: Attach Armrest1 (C) to the Seat Frame (A) using the M6x50 Bolt (I) and Washer (H)
STEP 2: Repeat step 1 with Armrest 2 (D)

STEP 3 & 4: BACKREST ASSEMBLY



STEP 3: Attach Back Rest (B) to the Seat Frame (A) using the M6x50 Bolt (I) and Washer (H).
STEP 4: Attach Back Rest (B) to Armrest 1 (C) & Armrest 2 (D) using the M6x50 Bolt (I) and Washer (H).



STEP 5: Tighten all the bolts on the chair and add the bolt caps (J). Turn the chair over and place the seat panel (E) followed by the seat cushion (G) and the back cushion (F).



Assembly Instructions

Orka Rectangular Adjustable Table (Product Codes: 65207062 & 65208062)

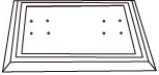
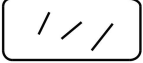
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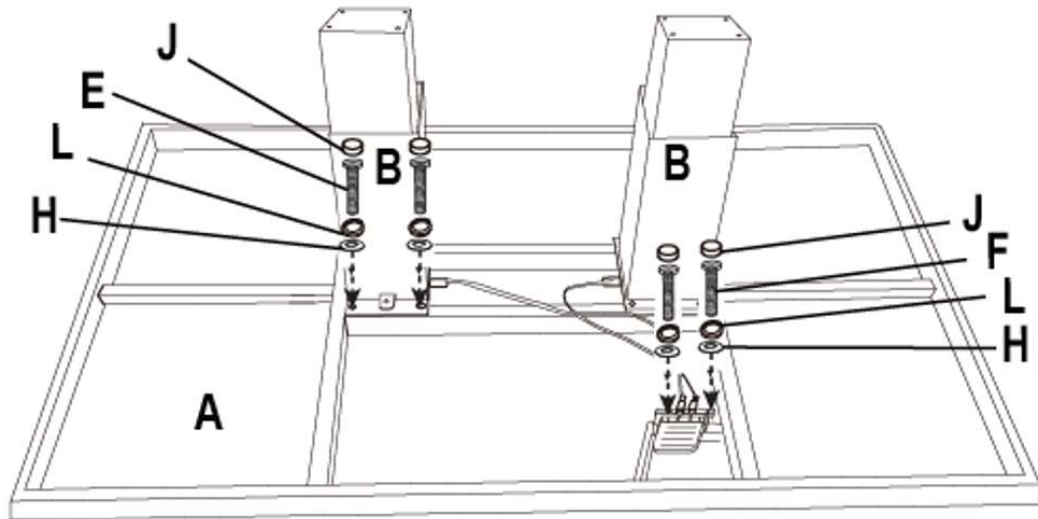
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PARTS LIST

Components					Fixings				
Parts List	Parts Picture	Description	Qty	Part No.	Parts List	Parts Picture	Description	Qty	Part No.
A		Table Top	1	65207062A	E		M6x25 Bolt	2	1017162
B		Leg Pillar	1	65208062B	F		M6x35 Bolt	2	1111162
C		Base	1	65207062A	G		M8x55 Bolt	8	2002166
D		Glass	1	65207062A	H		M6*φ12 Washer	10	1241162
					I		M8*φ20 Washer	8	1061191
					J		M6 Bolt Cap	10	1061163MG
					K		M8 Bolt Cap	8	1061164MG
					L		M6 Lock Washer	10	1051163
					M		M8 Lock Washer	8	1063162
					N		M6 Allen Key	1	1010162
					O		M8 Allen Key	1	1051162
					P		Adjustable Foot	4	2SIF009MG
					Q		Sucker	12	1241164

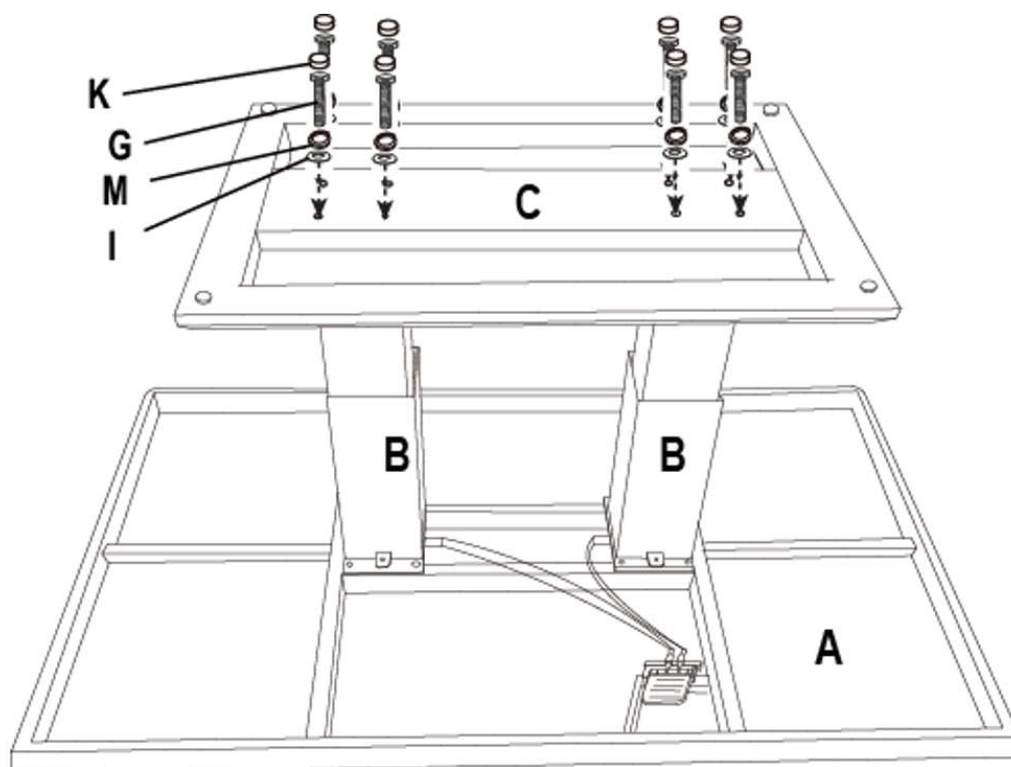
STEP 1 & 3: PILLAR ASSEMBLY



STEP 1: Attach leg pillar (B) to the table top (A), using the M6x25 bolt (E), lock washer (L) and washer (H).

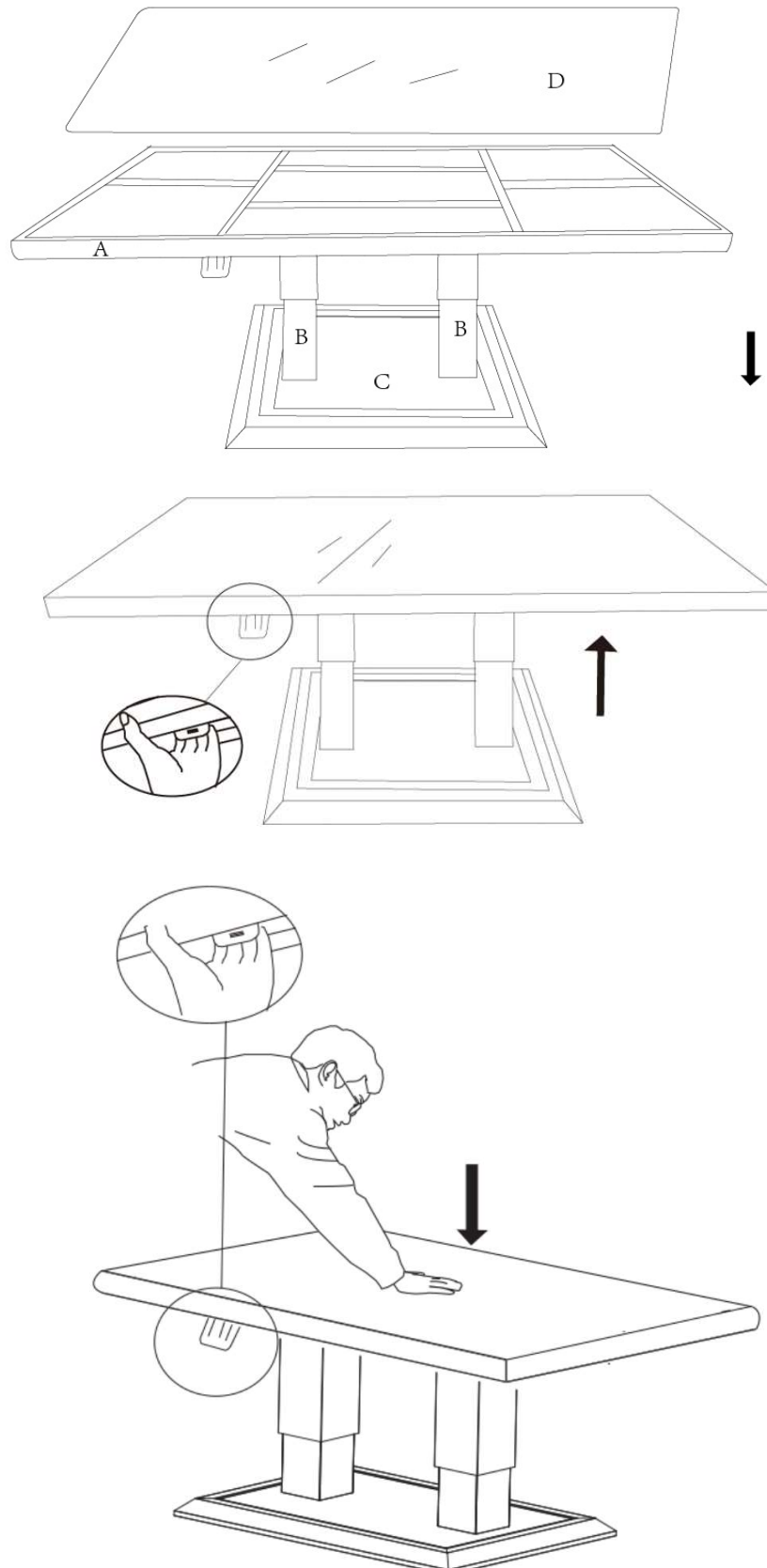
STEP 2: Attach the handle to the Table top (A), using the M6x35 bolt (F), lock washer (L) and washer (H).

Tighten all the bolts and cover with the bolt cap (J)



STEP 3: Attach base (C) to the leg pillar (B), using the M8x55 bolt (G), lock washer (M) and washer (I)
Tighten all the bolts and cover with the bolt cap (K)

STEP 4: COMPLETE AND TRY LIFT FUNCTION



STEP 4: Turn the table over and place the glass (D) onto the table
To raise the table, firmly squeeze the handle. To lower the table, gently press the centre of the tabletop while squeezing the handle.